Hemsbünde / DE

900 mm



Together we make your project a

Story of success



6.5 m

log length



Extra heavy...

Solid feeding line for heavy hardwood at the traditional sawmill FELDMEYER.

FELDMEYER



HOLTEC

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In 1970 the company Hinrich Feldmeyer took over a sawmill in Hemsbünde (near Rotenburg/Wümme) and replaced the existing equipment by new and modern machinery.

Over the years the company premises have been considerably expanded to $80,000~\text{m}^2$ and equipped with dry kilns, warehouses and processing machines. At that time, Holtec delivered a log band saw type Gillet as well as the complete sawmill mechanisation. This was the basis for a longlasting and trustful cooperation.

In 2018, the decision was made to take the next logical step: a new, modern sawmill was to be built, which was to raise standards in the industry again, just as it had done in the past. In the same year the construction of a band sawmill was started, which will allow the production of other, additional assortments such as fixed widths in the future. Holtec received the order to deliver the complete infeed with integrated debarker and butt reducer (B&Z). On special request of the customer, all conveyors were designed in heaviest design. "It should last for the next 30 years"- demands Jörg Schröder, responsible for the committed project.

Logs up to a diameter of 900 mm and up to a length of 6.5 m run on the system. "Log weights of more than 3.0 tons are treated" mentions Daniel Engel, sales manager at Holtec. All log transfers were designed to convey and transfer the logs as gentle as possible and heavy log feeders were installed.

Nevertheless, the system should be able to convey, debark and feed one log per minute. "This is a real challenge with these diameters," says Udo Hörnchen, Technical Manager at Holtec.

In the sawmill a 17° EWD band saw of the latest generation operates as core machine. All in all a pleasant project for all sides and for Holtec an important reference in the hardwood sector as well as the extension of a long partnership with an "old" customer.



We always felt to be in professional, good hands during the whole construction up to the project acceptance.

Jörg Schröder project manager / Feldmeyer

A long business relationship: f.l.t.r. Jörg Schröder (project manager Feldmeyer), Valentin Huppertz (Retired Sales manager Holtec), Jan-Hinrich Stoll (general manager Feldmeyer)

